## Jack Daniel's Distillery #51,#52, #53, #54



## Rack 'em Up

Continuing our long time relationship with Frazier Industrial Company, Ayars & Ayars, Inc. completed four projects, warehouses #51, #52, #53, and #54, over the span of two years on the Jack Daniel's site! The four tall structures house the famous Jack Daniel's whiskey as it ages inside oak barrels. Once the Frazier Industrial Company's structural rack storage system is put in place, Ayars & Ayars, Inc. provided the wall and roof insulation and metal wall panels and roof panel systems.

## **Project Details**

- Location:
  Lynchburg, Tennessee
- Size: 28,000 sq. ft. 73 ft. tall
- Type of Construction:
  Rack Building Structural
  Support System

Projects Completion:

- #51 2005
- #52 2006
- #53 2006
- #54 2007
- Jack Daniel's is still judged the same way. By the way it looks. By the way it smells. And of course, by the way it tastes.





